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DAG
21
9-08

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SK145-0114-02
Job Sheet 177235



Part No: SK145-0114-02

Job Qty: 9 Ea

Part Name: Hook Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/26/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: IPP REV:A 17.06.06 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea		6/26/18	0.00	0.00	Start Up Large Fab-3		11/18-05-28
110	Large Fab	9 pcs		6/26/18	0.00	12.18	Large Fab 1		11/18-05-29
120	QC	9 pcs		6/26/18	0.00	0.00	QC9		2
130	QC	9 pcs		6/26/18	0.00	0.00	QC5		2
140	Powdercoat	9 pcs		6/26/18	0.00	0.53	Powdercoat8		11/18-06-1
150	QC	9 pcs		6/26/18	0.00	0.00	QC3		Sm18
160	Small Fab	9 pcs		6/26/18	0.00	3.42	Small Fab-8		Sm18
170	QC	9 pcs		6/26/18	0.00	0.00	QC5		2
180	Packaging	9 pcs		6/26/18	0.00	0.00	Packaging3-1		Sm18
190	QC21-SA	9 Ea		6/26/18	0.00	0.00	QC21		21 18-06-14

Part Op 110 - CHAMFER V-GROOVE BEFORE WELDING AS PER DWG

Descriptions: 140 ***MASK TOP SURFACE PRIOR TO POWDERCOAT*** START TIME: 7:10 OVEN TEMPERATURE:

300 FINISH TIME: 7:40 11/16/509

160 - SCUFF THE BOTTOM OF ITEM 26 AND THE TOP OF ITEM 02 PRIOR TO ADHERING THEM TOGETHER (NOTE 8) BOND ITEM 26 TO ITEM 02 ACCORDANCE TO NOTE 9 AS PER DWG USE 495 ADHESIVE

B: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SK145-0114-24	Hook	9 Ea (1 ea)	90-Start up Operation	
SK145-0114-25	Fitting	9 Ea (1 ea)	90-Start up Operation	
SK145-0114-26	Hook Pad	9 Ea (1 ea)	160-Small Fab	5076093

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	SK145-0114-24	9	0	0
	SK145-0114-25	9	0	0
160-Small Fab	SK145-0114-26	9	5	0

Part Specifications

Specifications could not be found.

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Container No: S075388



Part: SK145-0114-02

Job No: 177235

Serial No/Batch: S075388

Revision:

Inspector:

Date: 05/29/18